



TIMBERCRAFT

Custom Dovetailed Drawers

Manufactured in Connecticut

Orders Completed in 3-5 days.

No expedite surcharges

800-345-4930

timbercraftdrawers.com

Thank you for taking a moment to consider Timbercraft products.

It is our goal to meet the solid wood custom dovetail drawer requirements of small to medium size cabinet-makers located throughout the Northeast, deliver them in the least possible amount of time and **share enjoyable relationships along the way.**

Working with cabinetmakers over the last 20 years has given us a unique understanding of the value we must provide our customers in order to build such relationships. In support of this we are continually improving our processes and making considerable investments in our people, equipment and materials.

For example:

- ▶ **Specialization:** Manufacturing only one product allows us to concentrate our continual process improvement efforts in one small area...improving the value of the drawer boxes our customers receive. We do not have doors, moldings, hardware, or nested-based manufacturing concepts to distract us.
- ▶ **Focus:** Our efforts are focused on meeting the drawer requirements of the small to medium size cabinetmakers located throughout the Northeast. This regional focus means freight costs are minimized and orders arrive at your shop the next day, delivered by the same carrier that picked up your order. We only use direct carriers.
- ▶ **Equipment:** We own the most modern and versatile CNC dovetailing and drawer processing equipment available.
- ▶ **Processes:** Custom designed software and lean manufacturing practices support our commitment to shipping your orders typically within 3-5 days.
- ▶ **Raw Material:** We purchase only select or better grades of Maple and Birch for your drawers. Unlike cabinet door manufacturers we don't recover scrap wood to use in drawers. This is one of the reasons why Timbercraft does not offer a value, budget, or economy grade drawer.
- ▶ **Inventory:** To support rapid order turnaround we maintain substantial amounts of solid Maple and Birch lumber in our warehouse in order to meet demand for a few or a few thousand drawers.

WHAT YOU CAN EXPECT FROM TIMBERCRAFT:

- ▶ Average 3-5 day production of your orders
- ▶ 5/8" thick select Solid Maple or Birch hardwood.
- ▶ 3/8" thick VC Plywood bottoms only.
- ▶ Drawers that have been cleaned and inspected and are ready for installation.
- ▶ An honest and enjoyable working relationship.



TIMBERCRAFT
Custom Dovetailed Drawers

Made in New England

In CT 860-355-5538

Toll-free 800-345-4930

Fax 860-355-1274

info@timbercrafddrawers.com

INDEX

Material Specifications	2
Dovetail Layout	3
Option Groups	
Drawer Pull	4
Side Scallops	4
File Rail Notch	5
Bread Box	6
Top Edges	6
Custom Spice Tray Inserts	6
Divider Drawer	7
U Shape Form	8
Order Form	9
General Information	10
Sales & Use Tax Form	11
New Account Information	12



TIMBERCRAFT
Custom Dovetailed Drawers

Made in New England

In CT 860-355-5538

Toll-free 800-345-4930

Fax 860-355-1274

info@timbercrafterdrawers.com



Material Specifications

Drawer Sides:

- **Birch:** This hardwood is specially selected for its clear and uniform color, straight grain, minimal defects. It is unique in its similarity and appearance to hard Maple, yet more economical.
- **Maple:** This light vanilla to sand colored hardwood is specially selected for its uniform color and minimal defects.

Drawer Side Thickness:

- 5/8" only

Top Edge Profile:

- 1/16" radius top edges. Sides are recessed 1/16" below front/back
- Square flush top edges are available

Bottom Thickness:

- 3/8"-Baltic Birch only

Bottom Inset:

- 1/2" Std.

Drawer Box Sizes:

▸ Height Ranges:

Birch - min: 2 1/8" / max 12 1/8"

Maple - min: 2 1/8" / max 11 3/8"

Note: Drawer heights exceeding above maximums can be manufactured up to 22 3/8"

▸ Width or Depth:

Birch - min 3" / max 58"

Maple - min 3" / max 43 3/4"

Finish: 100 % solid UV coating. A hard and consistently uniform defect free finish that is solvent free eliminating outgassing associated with sprayed lacquer finishes.

Custom Options:

- Undermount Notching
- Scooped fronts
- File drawers with aluminum rails
- Scalloped sides (Front or back sloping)
- U-Shaped drawers to bypass plumbing fixtures
- Custom cutlery or divided drawers (fixed or removable)
- Scalloped side pot & pan drawers
- Bread Box Drawer
- Tiered sliding double drawers
- Trash pull outs
- Angled spice rack drawer inserts
- Call to discuss additional options

Dovetail Layout

WITH 1/2" INSET

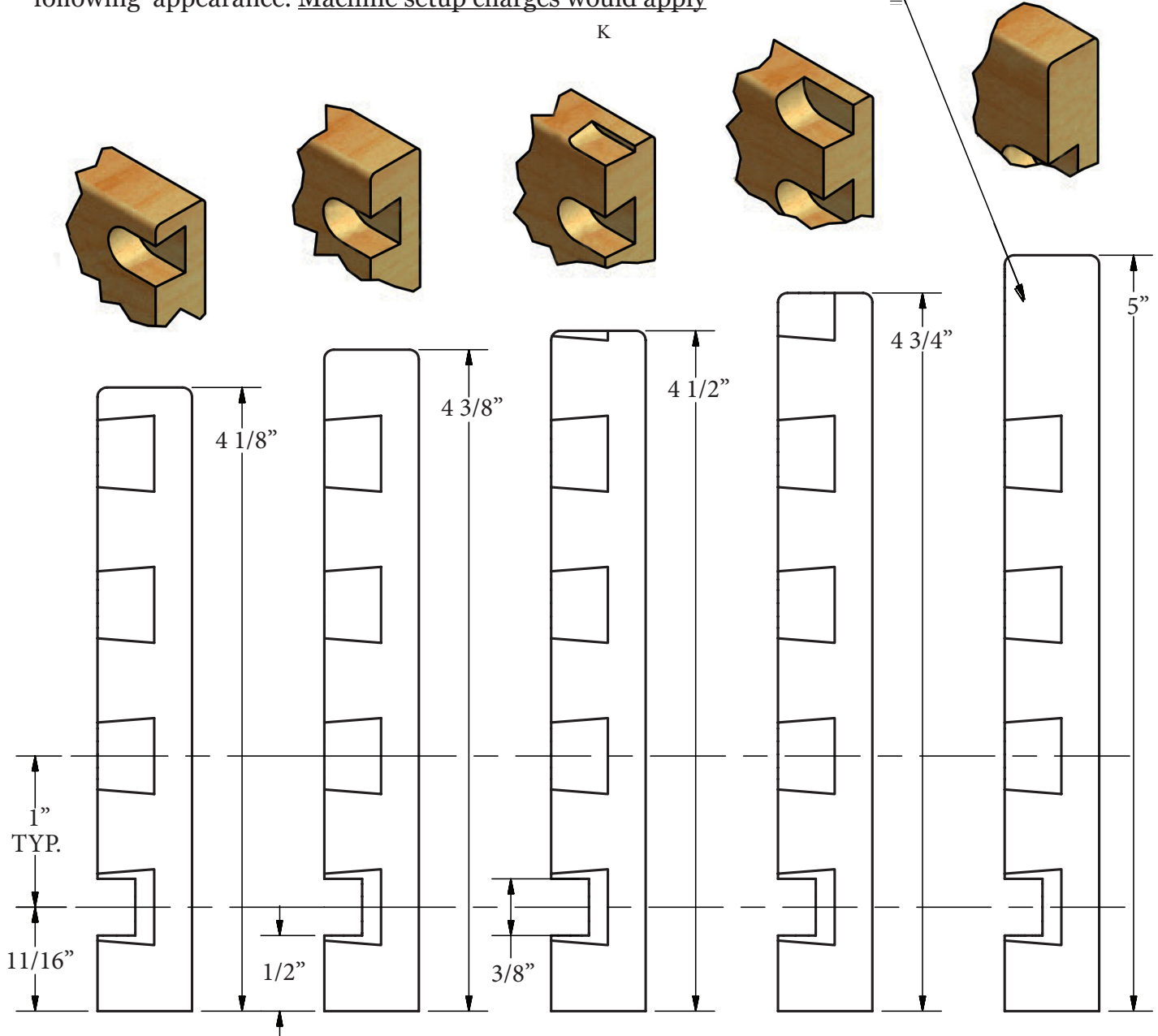
▸ The illustration's below show how drawer height affects the machining and appearance of a dovetail joint. Heights that fall between $X-7/16"$ and $X-1/8"$ (X being the next whole inch #) will result in a spindle cutting through the top edge of a side as illustrated below.

5" height
(Too thin & fragile)

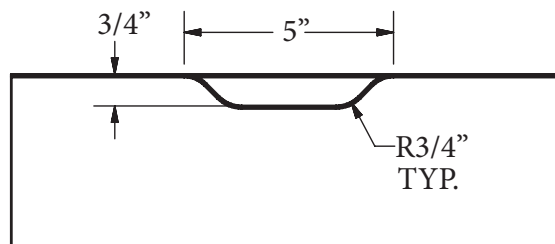
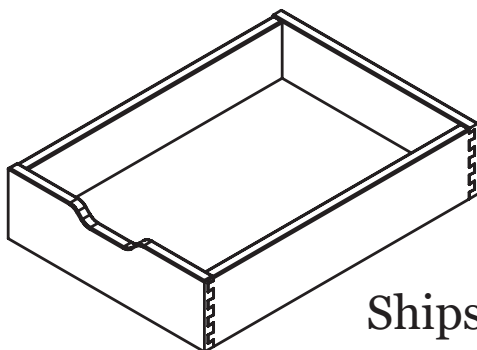
▸ **To avoid machine set-up charges, heights should end in $1/8"$, $1/4"$ or $3/8"$.**

▸ Drawer heights requested between $X-7/16"$ and the next whole inch can be produced by reconfiguring dovetailing machines, resulting in the following appearance. Machine setup charges would apply

K



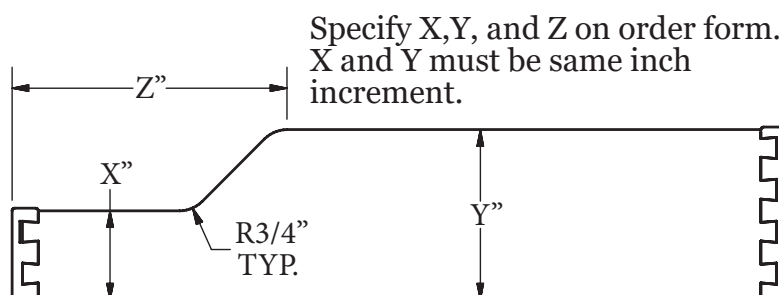
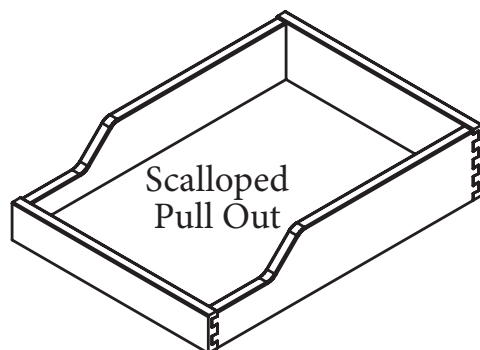
DRAWER PULL



Ships Pull

*Other options available.

SIDE SCALLOPS



*Other options available.

HANGING FILE RAIL NOTCH & ALUMINUM RAILS

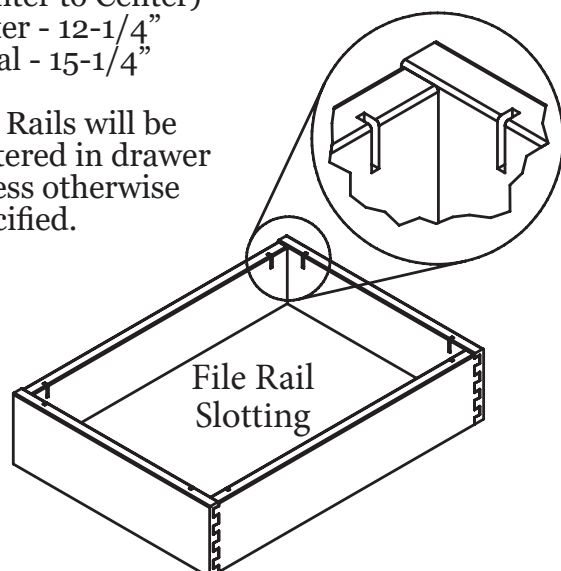
Hanging Folder Sizes

(Center to Center)

Letter - 12-1/4"

Legal - 15-1/4"

File Rails will be centered in drawer unless otherwise specified.

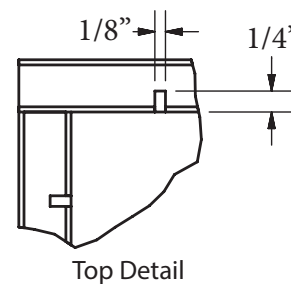
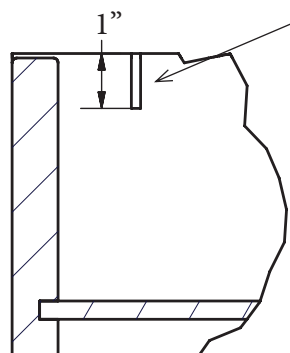


min. outside width for letter = 14-1/2"

min. outside width for legal = 17-1/2"

min. height = 10-3/8"

Rails are inset to be flush with drawer height.

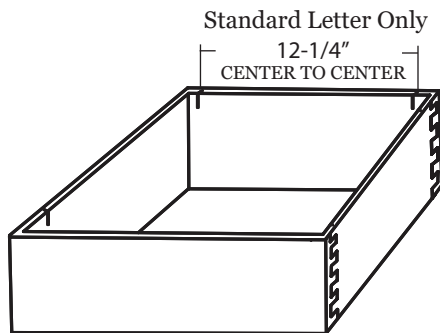


Front Sectioned Detail 1/8" x 1" rails are available

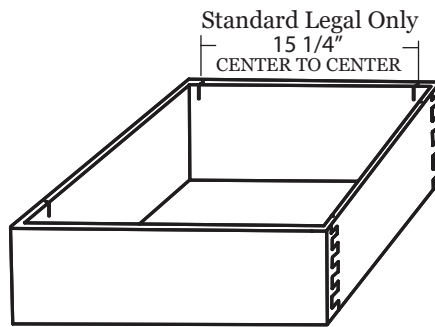
Standard File Drawer

FRONT TO BACK

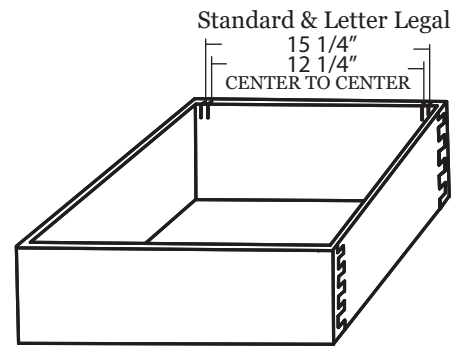
► 10-3/8" Minimum Drawer



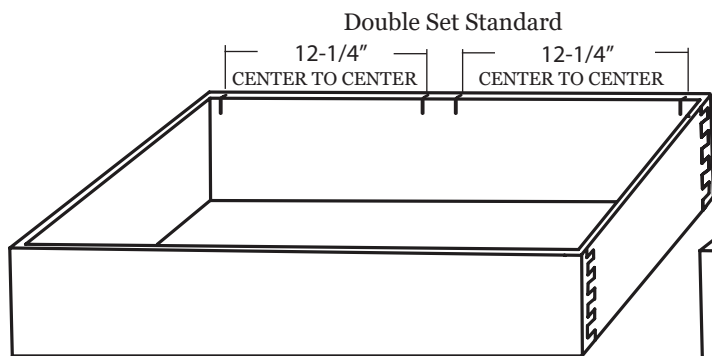
Minimum O.D. Width 14-1/2"



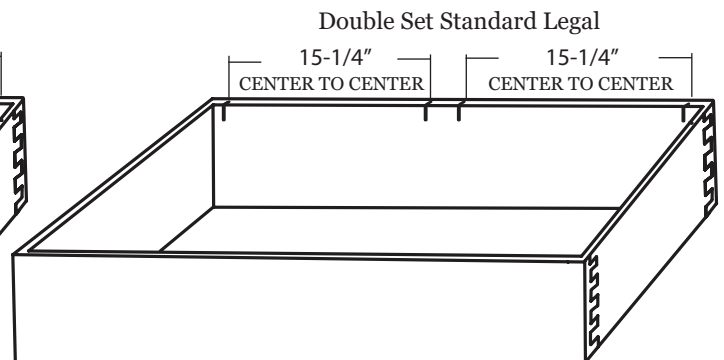
Minimum O.D. Width 17-1/2"



Minimum O.D. Width 17-1/2"



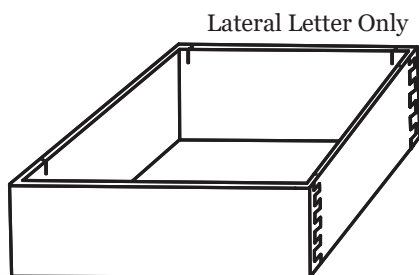
Minimum O.D. Width 27"



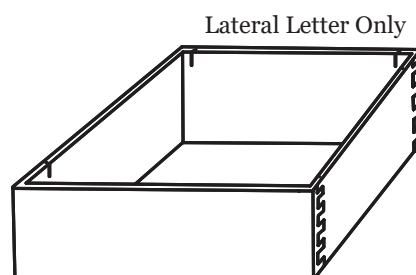
Minimum O.D. Width 33"

Lateral File Drawer

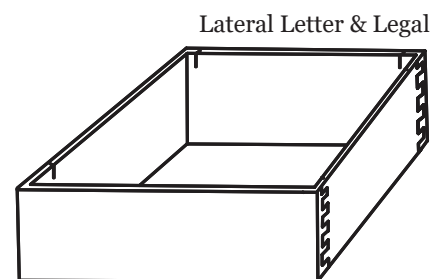
SIDE TO SIDE



Minimum O.D. Depth 14-1/2"



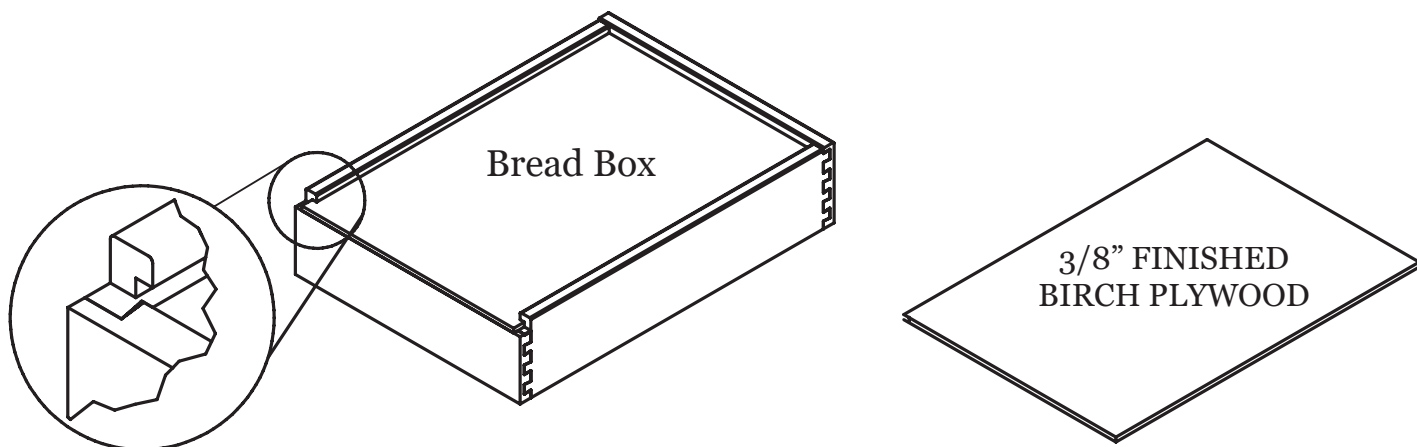
Minimum O.D. Depth 17-1/2"



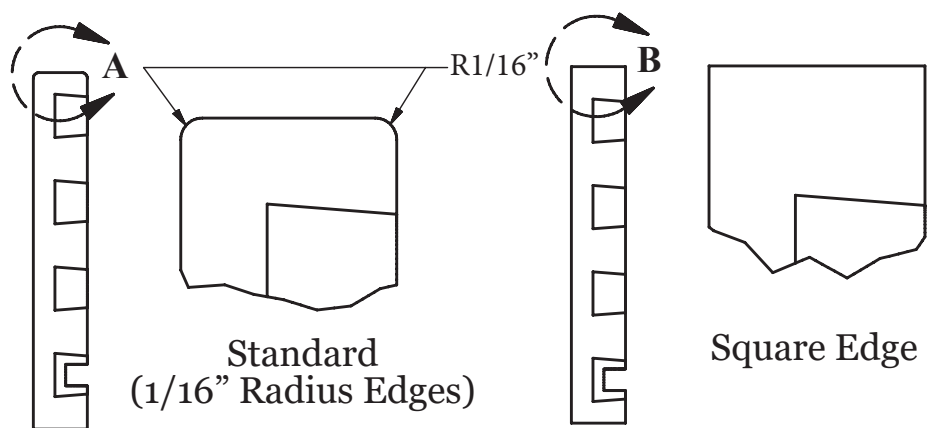
Minimum O.D. Depth 17-1/2"

- 1" x 1/8" Aluminum rails are inset to be flush with drawer height.
- File folder tabs may protrude above drawer height up to 5/8".

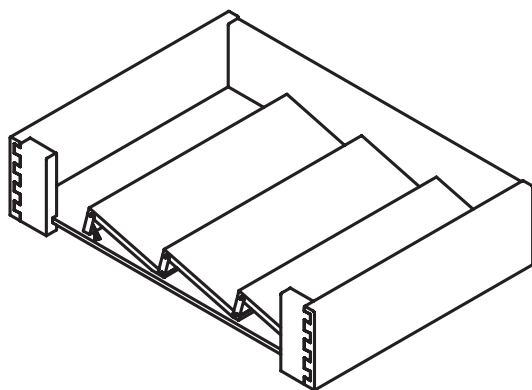
BREAD BOX



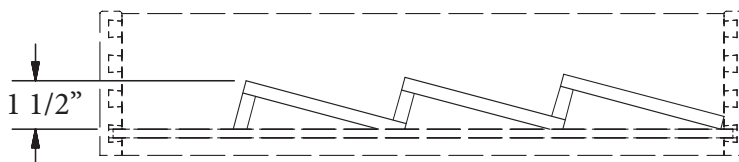
SQUARE, FLAT, TOPPED EDGES



CUSTOM SPICE TRAY INSERTS



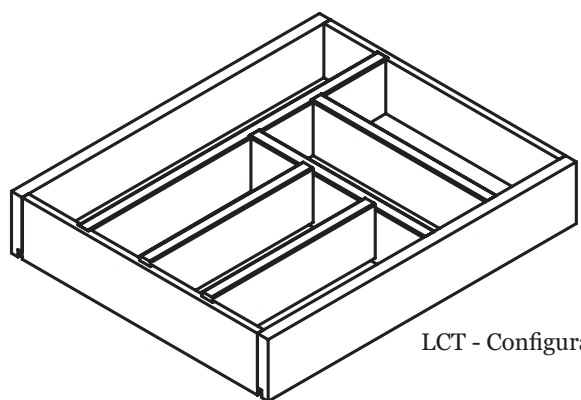
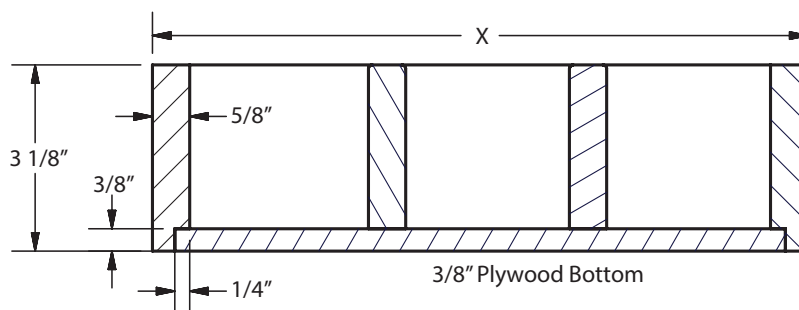
- ▶ 5/8" Thick Clear finished Birch plywood.
- ▶ Typically made to fit specified drawers.
- ▶ If purchasing without drawer specify depth & width.
- ▶ Minimum Depth: 16" Maximum: 24".
- ▶ Minimum Width of 12" applies for pricing purposes.
- ▶ Pricing: \$4.00 per width inch.



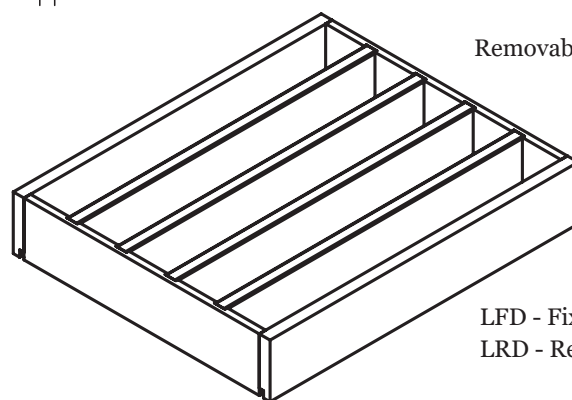
CUTLERY INSERT & DIVIDER OPTIONS

Removable Cutlery Inserts

- 5/8" thick material
- No dovetails
- Flush inset bottom

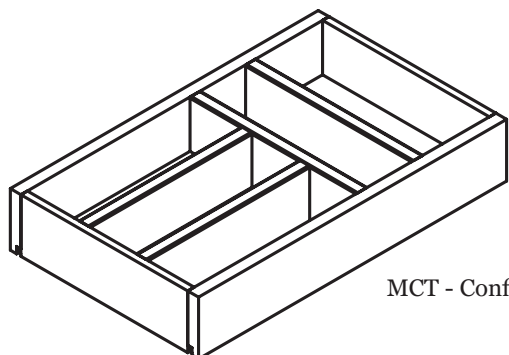


LCT - Configuration

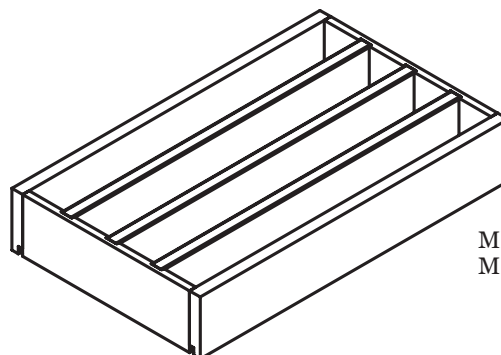


Removable Dividers

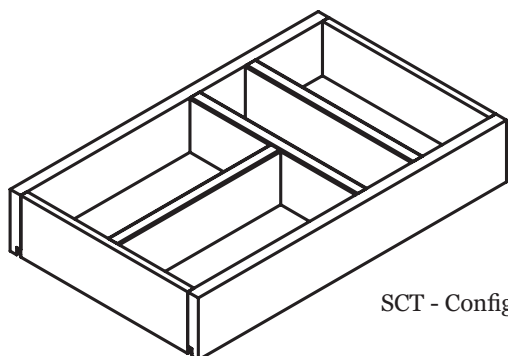
LFD - Fixed
LRD - Removable



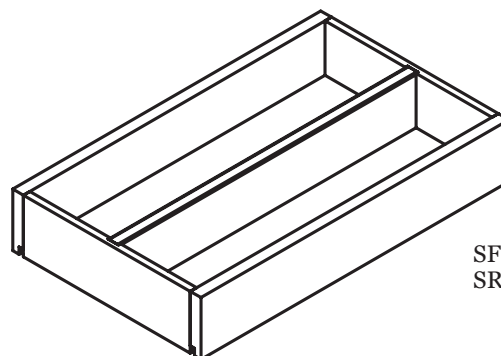
MCT - Configuration



MFD - Fixed
MRD - Removable



SCT - Configuration

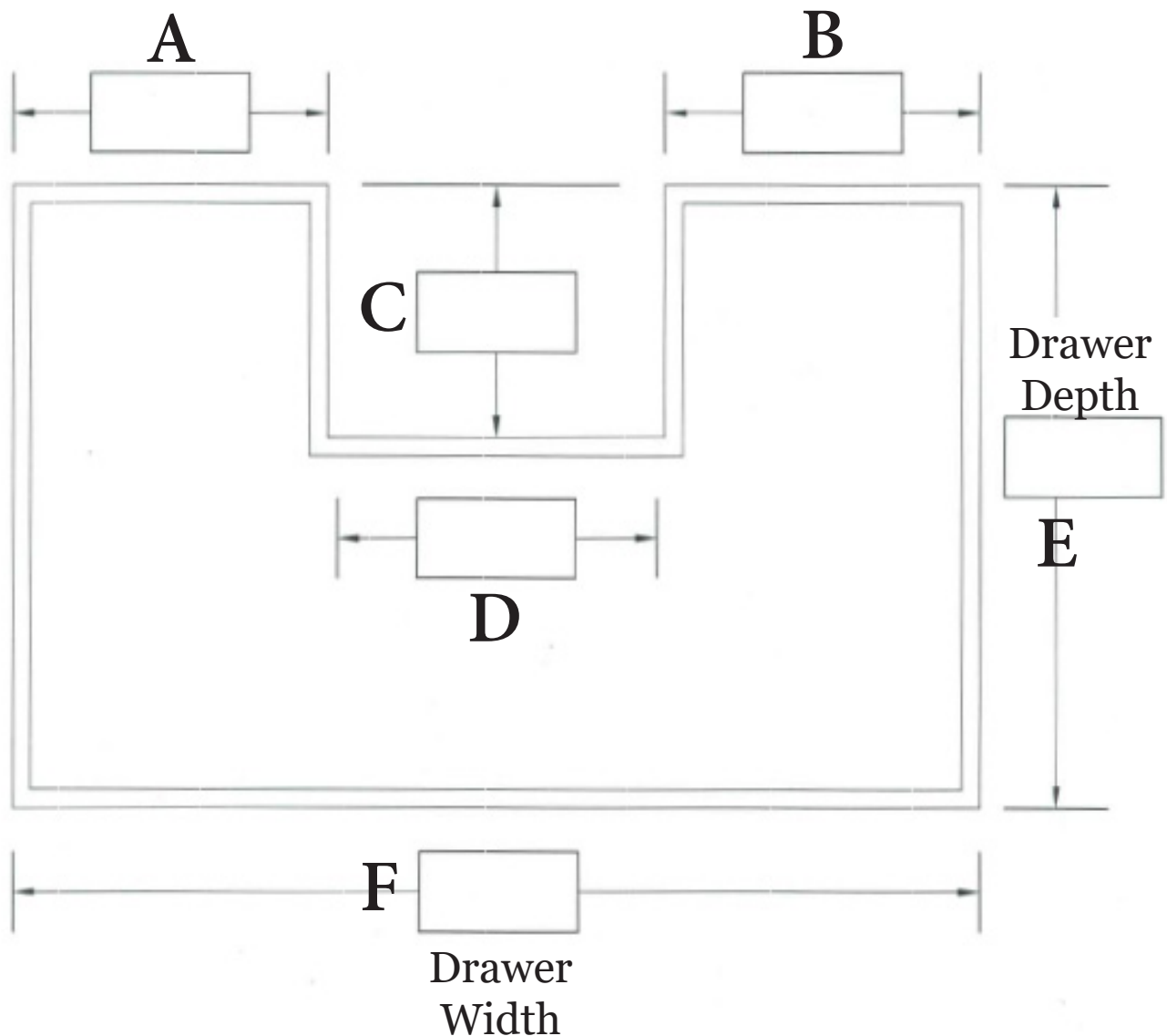


SFD - Fixed
SRD - Removable

U SHAPE FORM

Please fill in all dimension boxes below.

Note: $A+B+D$ MUST equal F



Drawer Height

G



TIMBERCRAFT
Custom Dovetailed Drawers

800-345-4930-T

860-355-1274-F

info@timbercraftdrawers.com

Date: _____

Company: _____

Address: _____

City: _____

State: _____ Zip: _____

Shipment Method

☐ I will Pick up

Ship to my location

☐ Commercial w/Dock

☐ Commercial w/o Dock

☐ Residential Address

Contact: _____

Phone: _____

Cell/Text _____

Fax: _____

Email: _____

PO#: _____

Job Label ID: _____

Wood Specie

5/8" Birch ☐

5/8" Maple ☐

Specify under mount slide model

Check applicable option boxes

Line #	Qty	Ht.	Width	Depth	Slide Notch	Scoop Front	Side Scallops	File Rails	Divided Drawer	Spice Tray	Divided Drawer	U-Shape	Sliding Storage Drawer	Bread Box	Other Options
1															
2															
3															
4															
5															
6															
7															
8															
9															
10															
11															
12															
13															
14															
15															

Notes

email orders to info@timbercraftdrawers.com

Customer Purchase Orders

Customers are welcome to use unique purchase order numbers for each order submitted. We RECOMMEND customers provide us with a JOB ID for each order. The JOB ID will appear on each drawer's label along with dimensions. Both identifiers will appear on all documentation. We appreciate customers using TIMBERCRAFT order forms when submitting requests for quotes or orders as it assists us in quickly and accurately processing quote/order requests with the least amount of delay. Order forms can be downloaded from our website or faxed.

Order Acknowledgements

TIMBERCRAFT acknowledges all orders and quotations via fax or email. Orders are usually released for production the day after we receive your signed acknowledgement confirming your review and accuracy of data.

Order Changes/Cancellations

Once an order has been released into production it cannot be changed.

Payment

Due to the speed at which we process and complete orders it is recommended that customers maintain a **current** Visa/MC or Amex on file with us. Credit cards are on only charged the afternoon of the day prior to order completion. Checks are accepted but will delay orders.

Sales Tax Information

We are required by Connecticut law to add and collect sales tax on all purchases. (Reg. 12-426-25) To be exempt from this tax a customer must complete and submit a completed Connecticut specific "**Sales & Use Tax**" certificate. **Note:** A resale tax ID# is insufficient for tax exemption status. For your convenience a copy of the state's required form can be downloaded from our website or can be faxed to you. Without this form on file Connecticut's sales tax will be added to your invoice. This pertains to Connecticut customers only.

Shipping Methods and Options

TIMBERCRAFT will determine the most economical means to ship orders based on our assessment of the potential for damage in transit. Palletized orders will ship LTL with a direct carrier that typically delivers the next business day. UPS is used for all other shipments.

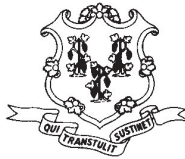
All freight charges are prepaid by Timbercraft and added to customer's bill.

Freight Damages:

Please contact our office ASAP in order for us to work out a solution as quickly as possible. Freight damages must be noted with carrier upon receipt of goods. If inspection is not possible it is best to sign bill of lading with notation stating, "**subject to inspection**" clearly on BOL near your signature. Timbercraft must be contacted within 24 hours of receipt of damaged drawers.

Historically, we have found the primary reasons orders get delayed are:

- Unsigned or unreturned order acknowledgment.
- Order information that is missing or unclear. (This is why we strongly suggest utilizing Timbercraft Order Forms)
- Payment related issues.



STATE OF CONNECTICUT
DEPARTMENT OF REVENUE SERVICES

SALES & USE TAX RESALE CERTIFICATE

Issued to (Seller) Timbercraft LLC

Address: 223 Kent Road
New Milford CT. 06776

I certify that _____
Name of Firm (Buyer)

Street Address or P.O. Box No.

City State Zip

is engaged as a registered

- ☐ Wholesaler
☐ Retailer
☐ Manufacturer
☐ Lessor
☐ Other (specify)

and is registered with the below listed states and cities within which your firm would deliver purchases to us and that any such purchases are for wholesale, resale, ingredients or components of a new product to be resold, leased, or rented in the normal course of our business. We are in the business of wholesaling, retailing, manufacturing, leasing (renting) the following:

City or State	State Registration or I.D. No.		City or State	State Registration or I.D. No.

I further certify that if any property so purchased tax free is used or consumed by the firm as to make it subject to a sales or use tax we will pay the tax due direct to the proper taxing authority when state law so provides or inform the seller for added tax billing. This certificate shall be part of each order which we may hereafter give to you, unless otherwise specified, and shall be valid until cancelled by us in writing or revoked by the city or state.

General description of products to be purchased from the seller:

Solid wood cabinet drawer boxes

I declare under the penalties of false statement that this certificate has been examined by me and to the best of my knowledge and belief is a true, correct and complete certificate.

Authorized Signature _____
(Owner, Partner, Corporate Officer) Title Date



TIMBERCRAFT

Custom Dovetailed Drawers

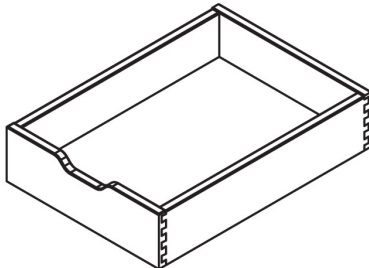
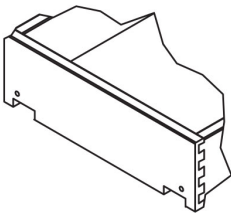
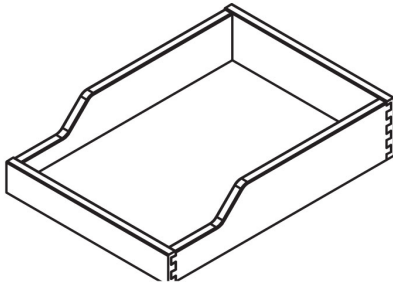
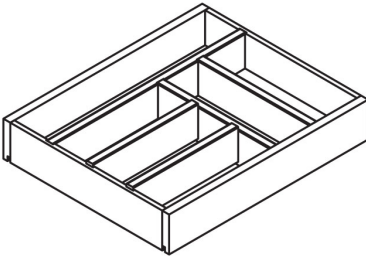
Made in New England

In CT 860-355-5538

Toll-free 800-345-4930

Fax 860-355-1274

info@timbercraftdrawers.com



New Account Information

Business Name _____

Address _____

City _____ State _____ Zip _____

Email Address _____

Phone _____ Cell Phone _____ Fax _____

Shipping Address is a ☐ Commercial Zone ☐ Residential Zone

Is there a loading dock? ☐ Yes ☐ No

Payment

Name on Credit Card _____

Credit Card Billing Address _____
(If different than above)

City _____ State _____ Zip _____

Phone # of Card Owner _____

Credit Card Type: ☐ VISA ☐ MC ☐ AMEX

Credit Card Number _____

Expiration Date _____ 3 or 4-Digit Security Code on back _____

Signature _____

Due to the speed at which we process and complete orders it is recommended that customers maintain a current Visa/MC or Amex on file with us. Credit cards are only charged the afternoon of the day prior to order completion. Checks are accepted but will delay orders.

To be exempt from CT tax you must fill out the tax exception form on page 13 of our brochure or on our website at www.timbercrafterdrawer/order-forms/



TIMBERCRAFT

Custom Dovetailed Drawers

Manufactured in Connecticut

Orders Completed in 3-5 days.

No expedite surcharges

800-345-4930

timbercraftdrawers.com